**Supplies & Tools**

- (2) 22” x ¾” PVC thick-wall pipe
- (2) 17” x ¾” PVC thick-wall pipe
- (4) 6” x ¾” PVC thick-wall pipe
- (4) Non-threaded ¾” PVC 90° elbow with side-out joint
- (4) Non-threaded ¾” PVC slip caps
- 2’ of 48” shade cloth
- Hacksaw or PVC pipe cutter

**Directions**

**Create the Dog Bed Cover**

1. Cut shade cloth to 31” x 24”.
2. Cut 4½” x 4½” squares away from each corner of the cloth.
3. Fold over each side by 2½”.
4. Sew a seam ½” from cut edge to create tube for frame.
5. Finished dimensions of Cover should be 26” x 19”.

**Create the Dog Bed Frame**

1. Slide pipes through each of the sides of the Cover.
2. Add the elbows to ends to create corners
3. To the remaining open ends of the Elbows add the 6” Pipes.
4. To the open ends of the 6” Pipe add the Slip Caps.
5. Gluing the 6” Pipes to Elbows and Slip Caps is optional, but keep the 26½” and 19½” pipe unglued to allow for replacement of the Cover as needed.